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# 400

## NGV LOWER HOLDER REPAIR KIT

### **For all mirror system replacements**

For Safety precautions and ease of replacement remove the  
Complete mirror system from the truck.

**NOTE: WEAR SAFETY GLASSES AND GLOVES.**

## 400 – NGV LOWER HOLDER REPAIR KIT

### Step 1

#### **Complete mirror system removal from truck.**

For Safety precautions and ease of performing replacement it is recommended that you remove the complete mirror system from the truck.

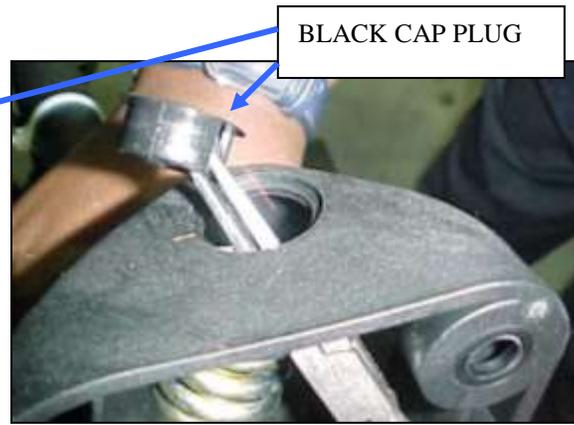
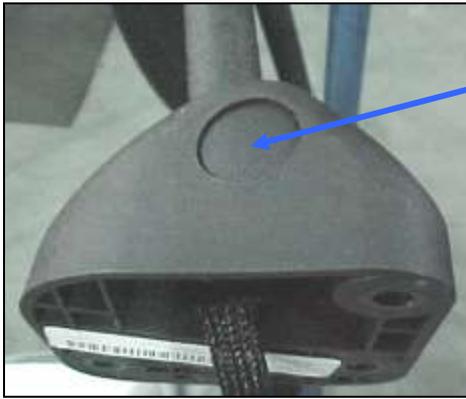
**NOTE: WEAR SAFETY GLASSES AND GLOVES.**

### Step 2

#### **Lower Holder disassembly**

NOTE: Lay mirror system on a scratch resistant surface.

Remove the black cap plug from the lower holder.



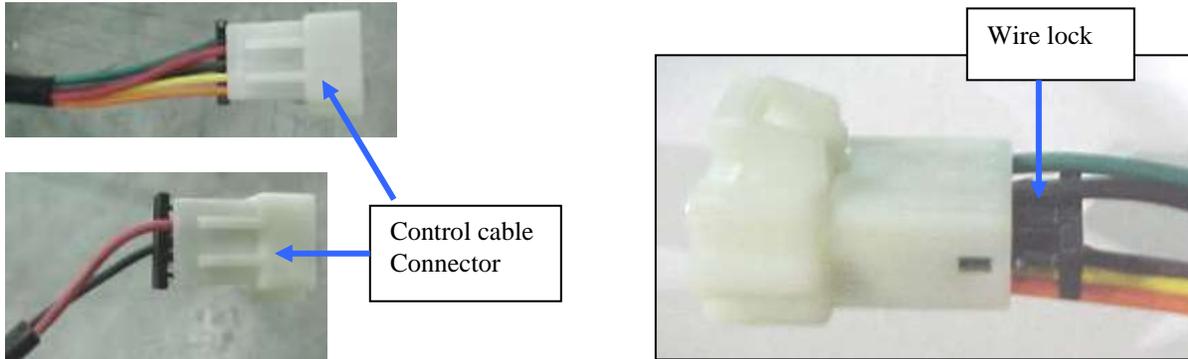
Use a 13mm socket wrench and unscrew bolt & nut.  
Discard nut, bolt, spring and washer.



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If there is a control cable, unplug the control cable white connector.

First, unclip the black wire lock and then, extract the terminals from the connector.



Remove the old lower holder by sliding it over the cables (control cable & CB cable).



### **Step 3**

#### **Reassembling the new lower Holder**

Take a new lower holder kit. This kit will include a new lower holder + 1 screw + 1 nut + 1 new spring + 1 new washer + 1 sleeve.

Slide the cables (CB & control cables) through the lower holder and apply grease sparingly to the detent of the lower holder.

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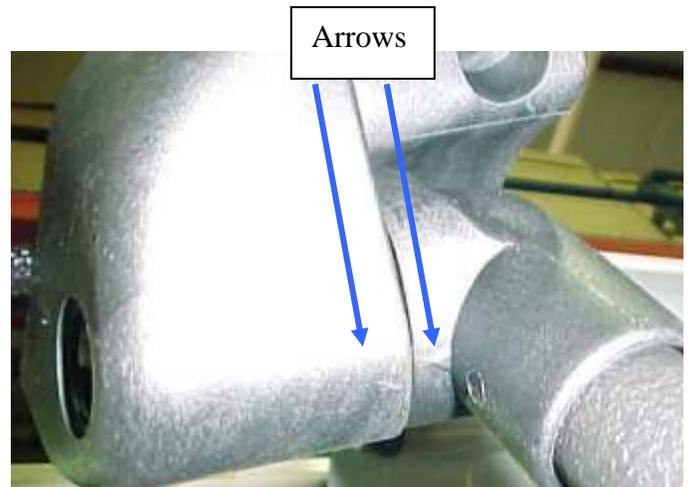
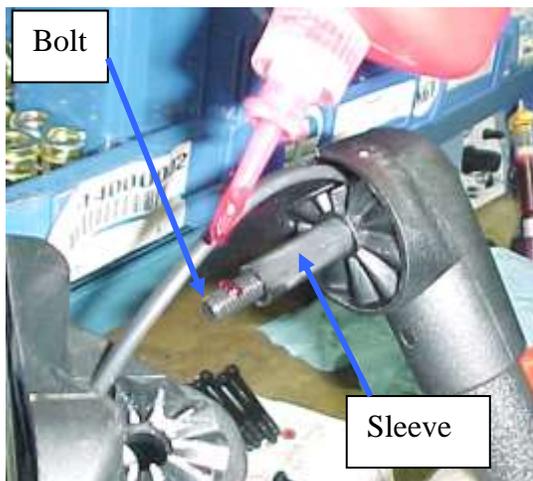
Slide the bolt through the tube connector.

### **NOTE:**

- If you have a new redesigned tube connector, this will include a plastic sleeve. Just discard the plastic sleeve.
- If you have an old tube connector (no sleeve), slide on the plastic sleeve (part of this kit)

Apply 1 drop of Loctite (Type 2760) at the end of the bolt thread.

Assemble lower holder and tube connector together. Make sure the arrow on the top of the lower holder is aligned with the arrow on the tube connector.

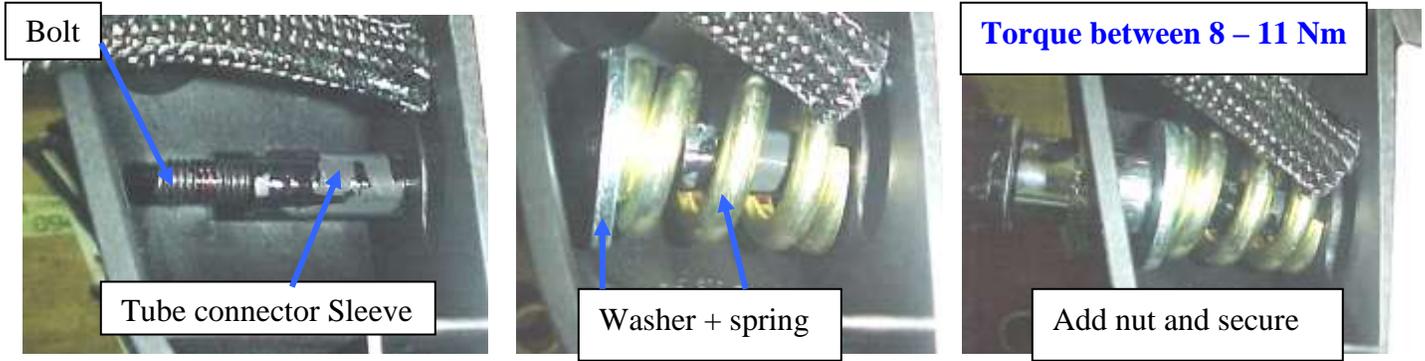


Slide onto the bolt and the sleeve inside the lower holder:

Spring, washer and nut (in this order)

Secure nut and bolt and torque between 8 – 11 Nm.

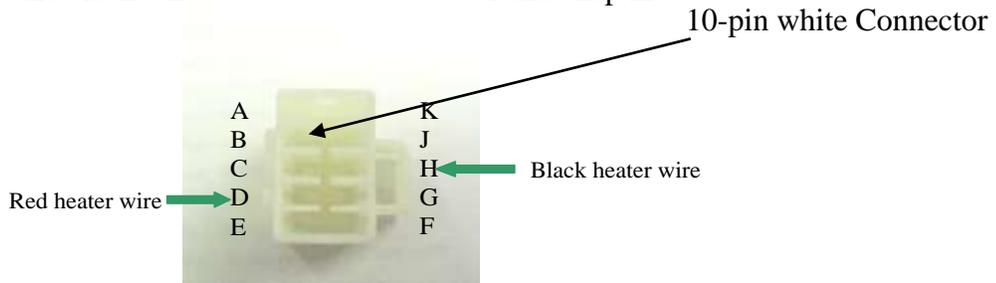
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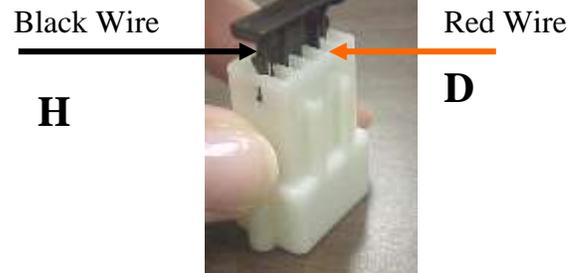
If there is a control cable, insert the control cable white connector.

For heated option:

Insert the black wire terminal in H and the red wire terminal in D.  
 Insert the black wire lock into the connector and snap in.



10-pin Wire lock



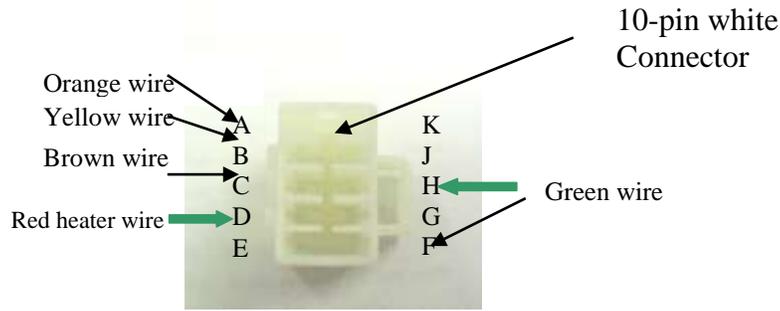
## 400 – NGV LOWER HOLDER REPAIR KIT

### For other option:

Insert the black wire terminal in H, the green wire terminal in F on the first side.

Turn the connector and insert the orange wire terminal in A, the yellow wire terminal in B, the brown wire terminal in C and the red wire terminal in D.

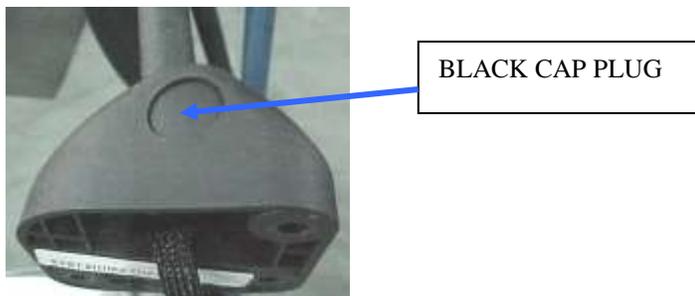
Insert the black wire lock into the connector and snap in.



10-pin Wire lock



Clip the black cap plug back on the lower holder.



**The mirror is now ready to be reinstalled on the truck.**